



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

012007

646.4002

Job Sheet 193159



Part No: 646.4002

Job Qty: 1 pcs

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: SIOP

Due Date: 5/5/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/5/19	5/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S215407



Part: 646.4002

Job No: 193159

Serial No/Batch: S215407

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/08/07, TC STC SH09 -

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	1 pcs	5/5/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					DAS 78 9-89 OCT 9 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	5/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					DAS 21 9-89 OCT 9 2019
135	DC - 1 - B4B	1 pcs	5/5/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	5/5/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53
					DAS 21 9-89 OCT 9 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4002 Location : FG102

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S166686
646.3410	LH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S162171
646.3411	RH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S161506
646.3814	Wiper Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S178030
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S204283
MS24694-S53	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F113359
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F124326
MS27039-1-19	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S156890
NAS1149F0332P	Washer	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	S167104

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	25	0
	646.3410	1	12	0
	646.3411	1	13	0
	646.3814	2	10	0
	MS21042L3	6	3,710	0
	MS24694-S53	2	190	0
	MS27039-1-18	2	1,137	0
	MS27039-1-19	2	731	0
	NAS1149F0332P	16	5,603	0

Part Specifications

Specifications could not be found.

7	8																
<table border="1"> <tr> <td>REF.:</td> <td>03-750-001</td> <td>RE. 750-0</td> <td></td> </tr> <tr> <td>REF.:</td> <td>03-750-001</td> <td>RE. 750-0</td> <td></td> </tr> </table>	REF.:	03-750-001	RE. 750-0		REF.:	03-750-001	RE. 750-0		<table border="1"> <tr> <td>REF.:</td> <td>03-750-001</td> <td>RE. 750-0</td> <td></td> </tr> <tr> <td>REF.:</td> <td>03-750-001</td> <td>RE. 750-0</td> <td></td> </tr> </table>	REF.:	03-750-001	RE. 750-0		REF.:	03-750-001	RE. 750-0	
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- UNINCORPORATED ECH(S)

QTY	UNIT	DESCRIPTION	PRICE	TOTAL	TAX	NET	GST	GST INCL	AMOUNT	DATE	BY	REMARKS
1	EA	ASSY 1	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 1
1	EA	ASSY 2	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 2
1	EA	ASSY 3	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 3
1	EA	ASSY 4	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 4
1	EA	ASSY 5	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 5
1	EA	ASSY 6	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 6
1	EA	ASSY 7	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 7
1	EA	ASSY 8	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 8
1	EA	ASSY 9	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 9
1	EA	ASSY 10	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 10
1	EA	ASSY 11	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 11
1	EA	ASSY 12	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 12
1	EA	ASSY 13	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 13
1	EA	ASSY 14	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 14
1	EA	ASSY 15	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 15
1	EA	ASSY 16	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 16
1	EA	ASSY 17	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 17
1	EA	ASSY 18	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 18
1	EA	ASSY 19	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 19
1	EA	ASSY 20	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 20
1	EA	ASSY 21	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 21
1	EA	ASSY 22	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 22
1	EA	ASSY 23	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 23
1	EA	ASSY 24	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 24
1	EA	ASSY 25	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 25
1	EA	ASSY 26	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 26
1	EA	ASSY 27	100.00	100.00	10.00	110.00	11.00	121.00	121.00	2023-10-27	W	ASSY 27